



Material Safety Data Sheet

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: L-428 Tough Tac®
MSDS Number: 726880
Synonyms: Kendall L-428 Tough Tac® No. 2
Intended Use: Lubricating Grease
Manufacturer/Supplier: ConocoPhillips Lubricants
600 N. Dairy Ashford
Houston, Texas 77079-1175
Emergency Health and Safety Number: Chemtrec: 800-424-9300 (24 Hours)
Customer Service: 888-766-7676
Technical Information: 800-255-9556
MSDS Information: Internet: <http://w3.conocophillips.com/NetMSDS/>

2. HAZARDS IDENTIFICATION

<u>Emergency Overview</u>	<u>NFPA</u>
This material is not considered hazardous according to OSHA criteria.	

Appearance: Gray
Physical Form: Semi-Solid
Odor: Petroleum

Potential Health Effects

Eye: Contact may cause mild eye irritation including stinging, watering, and redness.

Skin: Contact may cause mild skin irritation including redness and a burning sensation. Prolonged or repeated contact can defat the skin, causing drying and cracking of the skin, and possibly dermatitis (inflammation). No information available on skin absorption.

Inhalation (Breathing): No information available on acute toxicity.

Ingestion (Swallowing): No information available on acute toxicity. See signs and symptoms.

Signs and Symptoms: Effects of overexposure may include irritation of the digestive tract, nausea and diarrhea. Inhalation of oil mist or vapors at elevated temperatures may cause respiratory irritation.

Pre-Existing Medical Conditions: Conditions aggravated by exposure may include skin disorders.

See Section 11 for additional Toxicity Information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Component	CASRN	Concentration*
Lubricant Base Oil (Petroleum)	VARIOUS	>50
Hydrotreated Distillate, Heavy Naphthenic .C20-50	64742-52-5	<40
Additives	PROPRIETARY	<20

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. FIRST AID MEASURES

Eye Contact: If irritation or redness develops from exposure, flush eyes with clean water. If symptoms persist, seek medical attention.

Skin Contact: Remove contaminated shoes and clothing and cleanse affected area(s) thoroughly by washing with mild soap and water or a waterless hand cleaner. If irritation or redness develops and persists, seek medical attention.

Inhalation (Breathing): If respiratory symptoms develop, move victim away from source of exposure and into fresh air in a position comfortable for breathing. If symptoms persist, seek medical attention.

Ingestion (Swallowing): If swallowed, seek medical attention. If victim is drowsy or unconscious, place on the left side with the head down. Do not give anything by mouth. If possible, do not leave victim unattended.

Notes to Physician: High-pressure hydrocarbon injection injuries may produce substantial necrosis of underlying tissue despite an innocuous appearing external wound. Often these injuries require extensive emergency surgical debridement and all injuries should be evaluated by a specialist in order to assess the extent of injury.

5. FIRE-FIGHTING MEASURES

NFPA 704 Hazard Class

Health: 0 **Flammability:** 1 **Instability:** 0 (0-Minimal, 1-Slight, 2-Moderate, 3-Serious, 4-Severe)

Unusual Fire & Explosion Hazards: This material may burn, but will not ignite readily. If container is not properly cooled, it can rupture in the heat of a fire.

Extinguishing Media: Dry chemical, carbon dioxide, foam, or water spray is recommended. Water or foam may cause frothing of materials heated above 212°F. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces.

Fire Fighting Instructions: For fires beyond the incipient stage, emergency responders in the immediate hazard area should wear bunker gear. When the potential chemical hazard is unknown, in enclosed or confined spaces, a self contained breathing apparatus should be worn. In addition, wear other appropriate protective equipment as conditions warrant (see Section 8).

Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Avoid spreading burning liquid with water used for cooling purposes. Cool equipment exposed to fire with water, if it can be done safely.

Hazardous Combustion Products: Combustion may yield smoke, carbon monoxide, and other products of incomplete combustion. Oxides of sulfur, nitrogen or phosphorus may also be formed.

See Section 9 for Flammable Properties including Flash Point and Flammable (Explosive) Limits

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions: This material may burn, but will not ignite readily. The use of explosion-proof electrical equipment is recommended. Keep all sources of ignition away from spill/release. Stay upwind and away from spill/release. Notify persons down wind of the spill/release, isolate immediate hazard area and keep unauthorized personnel out. Wear appropriate protective equipment, including respiratory protection, as conditions warrant (see Section 8). See Sections 2 and 7 for additional information on hazards and precautionary measures.

Environmental Precautions: Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems, and natural waterways. Spills into or upon navigable waters, the contiguous zone, or adjoining shorelines that cause a sheen or discoloration on the surface of the water, may require notification of the National Response Center (phone number 800-424-8802). Use water sparingly to minimize environmental contamination and reduce disposal requirements.

Methods for Containment and Clean-Up: Notify relevant authorities in accordance with all applicable regulations. Immediate cleanup of any spill is recommended. Dike far ahead of spill for later recovery or disposal. Absorb spill with inert material such as sand or vermiculite, and place in suitable container for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Wash thoroughly after handling. Use good personal hygiene practices and wear appropriate personal protective equipment.

High pressure injection of hydrocarbon fuels, hydraulic oils or greases under the skin may have serious consequences even though no symptoms or injury may be apparent. This can happen accidentally when using high pressure equipment such as high pressure grease guns, fuel injection apparatus or from pinhole leaks in tubing of high pressure hydraulic oil equipment.

Do not enter confined spaces such as tanks or pits without following proper entry procedures such as ASTM D-4276 and 29CFR 1910.146. Do not wear contaminated clothing or shoes.

"Empty" containers retain residue and may be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury or death. "Empty" drums should be completely drained, properly bunged, and promptly shipped to the supplier or a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations. Before working on or in tanks which contain or have contained this material, refer to OSHA regulations, ANSI Z49.1, and other references pertaining to cleaning, repairing, welding, or other contemplated operations.

Conditions for safe storage: Keep container(s) tightly closed. Use and store this material in cool, dry, well-ventilated area away from heat and all sources of ignition. Store only in approved containers. Keep away from any incompatible material (see Section 10). Protect container(s) against physical damage.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Component	US-ACGIH	OSHA	Other
Lubricant Base Oil (Petroleum)	TWA: 5mg/m ³ STEL: 10 mg/m ³ as Oil Mist, if generated	TWA: 5 mg/m ³ as Oil Mist, if generated	---
Hydrotreated Distillate, Heavy Naphthenic ..C20-50	TWA: 5mg/m ³ STEL: 10 mg/m ³ (as Oil Mist, if Generated)	TWA: 5 mg/m ³ (as Oil Mist, if Generated)	---

Note: State, local or other agencies or advisory groups may have established more stringent limits. Consult an industrial hygienist or similar professional, or your local agencies, for further information.

Engineering controls: If current ventilation practices are not adequate to maintain airborne concentrations below the established exposure limits, additional engineering controls may be required.

Eye/Face Protection: The use of eye protection that meets or exceeds ANSI Z.87.1 is recommended to protect against potential eye contact, irritation, or injury. Depending on conditions of use, a face shield may be necessary.

Skin/Hand Protection: The use of gloves impervious to the specific material handled is advised to prevent skin contact. Users should check with manufacturers to confirm the breakthrough performance of their products. Suggested protective materials: Nitrile.

Respiratory Protection: Respiratory protection is not normally required under intended conditions of use. Emergencies or conditions that could result in significant airborne exposures may require the use of NIOSH approved respiratory protection. An industrial hygienist or other appropriate health and safety professional should be consulted for specific guidance under these situations.

Suggestions provided in this section for exposure control and specific types of protective equipment are based on readily available information. Users should consult with the specific manufacturer to confirm the performance of their protective equipment. Specific situations may require consultation with industrial hygiene, safety, or engineering professionals.

9. PHYSICAL AND CHEMICAL PROPERTIES

Note: Unless otherwise stated, values are determined at 20°C (68°F) and 760 mm Hg (1 atm). Data represent typical values and are not intended to be specifications.

Appearance:	Gray
Physical Form:	Semi-Solid
Odor:	Petroleum
Odor Threshold:	No data
pH:	Not applicable
Vapor Pressure:	<0.01mm Hg
Vapor Density (air=1):	> 5
Boiling Point/Range:	No data
Melting/Freezing Point:	No data
Solubility in Water:	<0.1%
Partition Coefficient (n-octanol/water) (Kow):	No data
Specific Gravity:	0.9 @ 60°F (15.6°C)
Bulk Density:	7.5 lbs/gal
Percent Volatile:	Negligible
Evaporation Rate (nBuAc=1):	<1
Flash Point:	>392°F / >200°C
Test Method:	Cleveland Open Cup (COC), ASTM D92
LEL (vol % in air):	No data
UEL (vol % in air):	No data
Autoignition Temperature:	No data

10. STABILITY AND REACTIVITY

Stability: Stable under normal ambient and anticipated conditions of storage and handling.

Conditions to Avoid: Extended exposure to high temperatures can cause decomposition.

Materials to Avoid (Incompatible Materials): Avoid contact with strong oxidizing agents and strong reducing agents.

Hazardous Decomposition Products: Not anticipated under normal conditions of use.

Hazardous Polymerization: Not known to occur.

11. TOXICOLOGICAL INFORMATION

Chronic Data:

Lubricant Base Oil (Petroleum)

Carcinogenicity: The petroleum base oils contained in this product have been highly refined by a variety of processes including severe hydrocracking/hydroprocessing to reduce aromatics and improve performance characteristics. All of the oils meet the IP-346 criteria of less than 3 percent PAH's and are not considered carcinogens by NTP, IARC, or OSHA.

Hydrotreated Distillate, Heavy Naphthenic ..C20-50

Carcinogenicity: The petroleum base oils contained in this product have been highly refined by a variety of processes including severe hydrocracking/hydroprocessing to reduce aromatics and improve performance characteristics. All of the oils meet the IP-346 criteria of less than 3 percent PAH's and are not considered carcinogens by NTP, IARC, or OSHA.

Target Organs: Administration of certain mineral oils in the diet to Fischer 344 rats at 1500 mg/kg/day for 90 days resulted in the formation of microgranulomas in the liver. However, this response was not observed in studies conducted with other rat strains or dogs. Microgranulomas like those observed in the Fischer 344 rat studies have not been observed in humans.

Acute Data:

Component	Oral LD50	Dermal LD50	Inhalation LC50
Lubricant Base Oil (Petroleum)	>5 g/kg	>2 g/kg	No data
Hydrotreated Distillate, Heavy Naphthenic ..C20-50	>5 mg/kg (rat)	>2 g/kg (rabbit)	No data

12. ECOLOGICAL INFORMATION

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Ecotoxicity: Experimental studies show that acute aquatic toxicity values are in the range 1-100 mg/l. These values are consistent with the predicted aquatic toxicity of these substances based on their hydrocarbon compositions. Should be regarded as capable of causing long term adverse effects in the aquatic environment.

Mobility: Volatilization to air is not expected to be a significant fate process due to the low vapor pressure of this material. Components may behave differently in the aquatic environment with soaps dispersing and dissolving to some extent in water while the hydrocarbons will float on the surface due to their low water solubility. The hydrocarbon portion would be expected to show low mobility in soil and water. The major environmental fate would be expected to be biodegradation.

Persistence and degradability: The base oil constituents of greases are expected to be inherently, but not readily biodegradable. Some of the thickening agents may be readily biodegradable.

Bioaccumulation Potential: Log Kow values measured for the hydrocarbon components of this material range from 4 to over 6, and therefore regarded as having the potential to bioaccumulate. In practice, metabolic processes may reduce bioconcentration.

13. DISPOSAL CONSIDERATIONS

The generator of a waste is always responsible for making proper hazardous waste determinations and needs to consider state and local requirements in addition to federal regulations.

This material, if discarded as produced, would not be a federally regulated RCRA "listed" hazardous waste and is not believed to exhibit characteristics of hazardous waste. See Sections 7 and 8 for information on handling, storage and personal protection and Section 9 for physical/chemical properties. It is possible that the material as produced contains constituents which are not required to be listed in the MSDS but could affect the hazardous waste determination. Additionally, use which results in chemical or physical change of this material could subject it to regulation as a hazardous waste.

This material under most intended uses would become "Used Oil" due to contamination by physical or chemical impurities. Whenever possible, Recycle Used Oil in accordance with applicable federal and state or local regulations. Container contents should be completely used and containers should be emptied prior to discard.

14. TRANSPORTATION INFORMATION

U.S. Department of Transportation (DOT)

Shipping Description: *Not regulated*
Note: *If shipped by land in a packaging having a capacity of 3,500 gallons or more, the provisions of 49 CFR, Part 130 apply. (Contains oil)*

International Maritime Dangerous Goods (IMDG)

Shipping Description: *Not regulated*
Note: *U.S. DOT compliance requirements may apply. See 49 CFR 171.22, 23 & 25.*

International Civil Aviation Org. / International Air Transport Assoc. (ICAO/IATA)

UN/ID #: *Not regulated*

	LTD. QTY	Passenger Aircraft	Cargo Aircraft Only
Packaging Instruction #:	---	---	---
Max. Net Qty. Per Package:	---	---	---

15. REGULATORY INFORMATION

CERCLA/SARA - Section 302 Extremely Hazardous Substances and TPQs (in pounds):

This material does not contain any chemicals subject to the reporting requirements of SARA 302 and 40 CFR 372.

CERCLA/SARA - Section 311/312 (Title III Hazard Categories)

Acute Health: No
Chronic Health: No
Fire Hazard: No

Pressure Hazard: No
Reactive Hazard: No

CERCLA/SARA - Section 313 and 40 CFR 372:

This material contains the following chemicals subject to the reporting requirements of Section 313 of SARA Title III and 40 CFR 372:

Component	Concentration*	de minimis
Zinc compound	1 - 2	1.0%

EPA (CERCLA) Reportable Quantity (in pounds):

This material does not contain any chemicals with CERCLA Reportable Quantities.

California Proposition 65:

This material does not contain any chemicals which are known to the State of California to cause cancer, birth defects or other reproductive harm at concentrations that trigger the warning requirements of California Proposition 65.

Canadian Regulations:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the Regulations.

WHMIS Hazard Class
None

National Chemical Inventories:

All components are either listed on the US TSCA Inventory, or are not regulated under TSCA.
All components are either on the DSL, or are exempt from DSL listing requirements.

U.S. Export Control Classification Number: EAR99

16. OTHER INFORMATION

Issue Date: 07-Aug-2008
Status: Final
Previous Issue Date: 15-Feb-2005
Revised Sections or Basis for Revision: NFPA ratings (Sections 2&5)
MSDS Number: 726880

MSDS Legend:

ACGIH = American Conference of Governmental Industrial Hygienists; ADR = Agreement on Dangerous Goods by Road; CASRN = Chemical Abstracts Service Registry Number; CEILING = Ceiling Limit (15 minutes); EINECS - European Inventory of Existing Commercial Chemical Substances; EPA = [US] Environmental Protection Agency; Germany-TRGS = Technical Rules for Dangerous Substances; IARC = International Agency for Research on Cancer; ICAO/IATA = International Civil Aviation Organization / International Air Transport Association; IMDG = International Maritime Dangerous Goods; Ireland-HSA = Ireland's National Health and Safety Authority; LEL = Lower Explosive Limit; N/A = Not Applicable; N/D = Not Determined; NIOSH = National Institute for Occupational Safety and Health; NTP = [US] National Toxicology Program; OSHA = [US] Occupational Safety and Health Administration; PEL = Permissible Exposure Limit; RID = Regulations Concerning the International Transport of Dangerous Goods by Rail; STEL = Short Term Exposure Limit (15 minutes); TLV = Threshold Limit Value; TWA = Time Weighted Average (8 hours); UEL = Upper Explosive Limit; UK-EH40 = United Kingdom EH40/2005 Workplace Exposure Limits

Disclaimer of Expressed and implied Warranties:

The information presented in this Material Safety Data Sheet is based on data believed to be accurate as of the date this Material Safety Data Sheet was prepared. HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, OR ANY OTHER WARRANTY IS EXPRESSED OR IS TO BE IMPLIED REGARDING THE ACCURACY OR COMPLETENESS OF THE INFORMATION PROVIDED ABOVE, THE RESULTS TO BE OBTAINED FROM THE USE OF THIS INFORMATION OR THE PRODUCT, THE SAFETY OF THIS PRODUCT, OR THE HAZARDS RELATED TO ITS USE. No responsibility is assumed for any damage or injury resulting from abnormal use or from any failure to adhere to recommended practices. The information provided above, and the product, are furnished on the condition that the person receiving them shall make their own determination as to the suitability of the product for their particular purpose and on the condition that they assume the risk of their use. In addition, no authorization is given nor implied to practice any patented invention without a license.